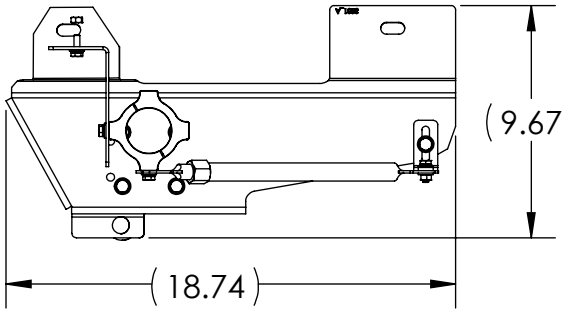
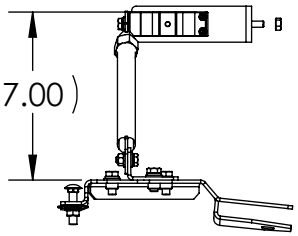
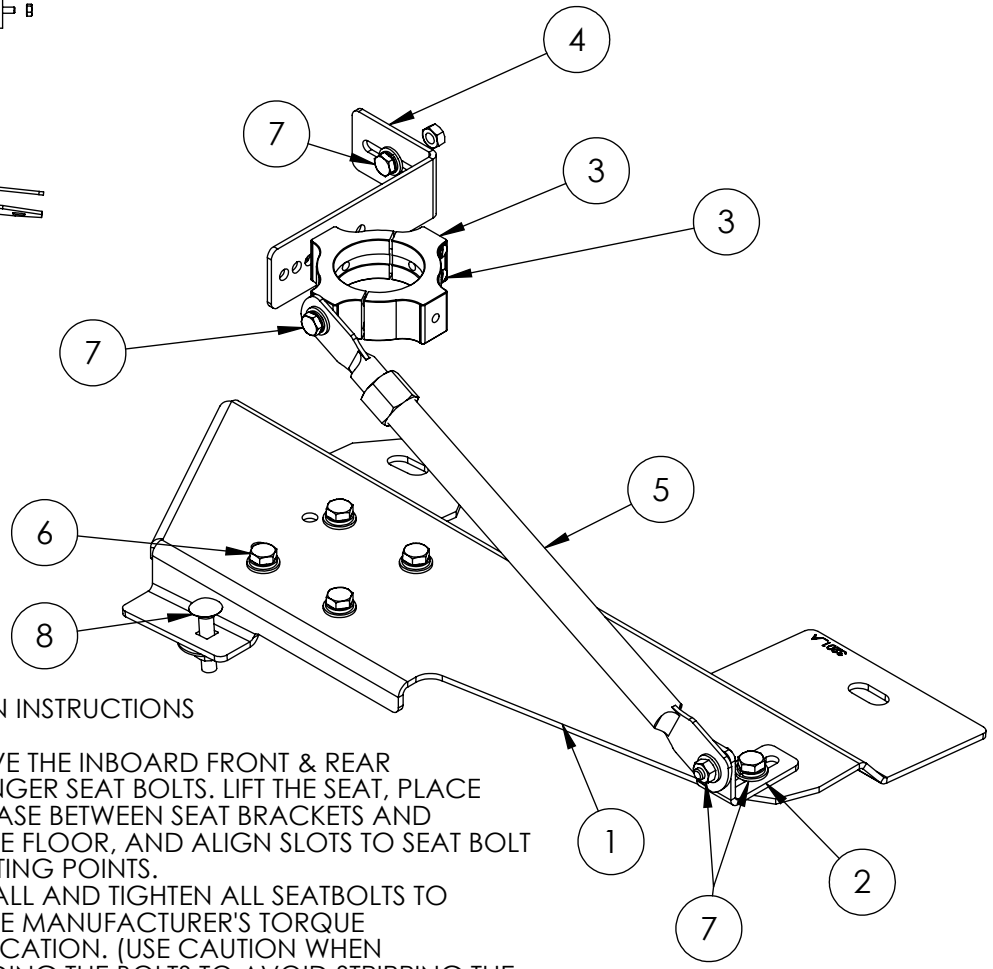


TOP VIEW



REAR VIEW



ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	10-003201	BRACKET HDM BASE FORD VAN
2	1	10-002267	BRACKET, LATCH, UNIVERSAL MOUNTING
3	1	30-002625	COLLAR, SPIDER ASSY
4	1	HS93061-5	EQUIPMENT BRACKET, TRACK MOUNT, 5" LONG
5	1	GSM01260	ASSY SUPPORT ARM 12.5-19"
6	1	C-HK-102	HARDWARE KIT
	4	GSM31006	WASHER, 5/16" FLAT, SAE ZP
	4	GSM31027	WASHER, 5/16" LOCK, ZP
	4	GSM33011	SCREW, 5/16-18 X 3/4"
7	1	C-HK-105	HK KIT HDM SUPPORT
	1	GSM33000	SCREW 1/4-20 X 1/2 HHCS, BLK, ZP, GRD 5
	4	GSM33001	SCREW 1/4-20 x 3/4" HHCS ZP
	4	GSM31026	WASHER 1/4 LOCK ZP
	5	GSM31005	WASHER, 1/4 FLAT ZP, BLACK
	4	GSM30005	NUT 1/4-20 HEX BLK, ZINC, GRD 5
	1	GSM33011	SCREW, 5/16-18 X 3/4"
	1	GSM31027	WASHER, 5/16" LOCK, ZP
	1	GSM31006	WASHER, 5/16" FLAT, SAE ZP
8	1	C-HK-108	FORD VAN HDM BASE HARDWARE KIT
	1	GSM32012	CARRIAGE BOLT 5/16-18 X 1 1/2
	1	GSM31018	WASHER 5/16 X 1 1/4 FENDER ZP
	1	GSM31006	WASHER, 5/16" FLAT, SAE ZP
	1	GSM30024	NUT 5/16-18 HEX FLANGE SERRATED ZP

INSTALLATION INSTRUCTIONS

1. REMOVE THE INBOARD FRONT & REAR PASSENGER SEAT BOLTS. LIFT THE SEAT, PLACE HDM BASE BETWEEN SEAT BRACKETS AND VEHICLE FLOOR, AND ALIGN SLOTS TO SEAT BOLT MOUNTING POINTS.
2. REINSTALL AND TIGHTEN ALL SEATBOLTS TO VEHICLE MANUFACTURER'S TORQUE SPECIFICATION. (USE CAUTION WHEN THREADING THE BOLTS TO AVOID STRIPPING THE THREADS.)
3. INSTALL SPIDER COLLAR ON THE HDM POLE (NOT SHOWN)AS A SNUG FIT.
4. FIX HDM POLE ONTO THE BASE BRACKET USING HARDWARE FROM C-HK-102 HARDWARE KIT.
5. INSTALL SUPPORT ARM AS SHOWN USING HARDWARE SUPPLIED WITH C-HK-105 KIT.
6. *OPTIONAL DRILLING REQ'D*
   FIX HS 93061-3 SUPPORT BRACKET ONTO SPIDER COLLAR, AND AGAINST THE SEAT BASE. ATTACH TO COLLAR AND SEAT BASE WITH HARDWARE FROM C-HK-105 HARDWARE KIT.
7. THROUGH BOLT THE CARRIAGE BOLT ENSURING NO WIRES OR CABLES ARE DAMAGED WHILST DRILLING.

HAVIS HAVIS, INC.
75 JACKSONVILLE RD.
WARMINSTER, PA. 18974
1-800-524-9900

TITLE:
97-13 FORD E SERIES VAN SIDE MOUNT HDM BASE

DO NOT SCALE DRAWING

SIZE	DWG. NO.	REV
A	C-HDM-106-INST	A

WEIGHT (LB): 7.24	SCALE: 1:8	SHEET 1 OF 1